

Page 1

April-13-15 10:09:10 AM

Setup Start *NS1*

Stop *NS2*

Customer:

Reference: rework

Run Start *NR1*

Stop ***NR2***

Draw Nbr	Revision Nbr
D5159	A

0.00

0.00

Memo

1-REMOVE SHIM D5160-5 - DISCARD/SCRAP (INCORRECT THICKNESS)

2- INSTALL D5160-1 BRACKET AND NEW D5160-5 SHIM TO RIB AS PER DWG

QC5- Inspect part completeness to step on W/O	0.00
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0.00

Memo

Quality Control

Identify as per dwg & Stock Location: S1 228 0.00

0.00

Packaging

Packaging

Memo

RE-IDENTIFY USING NEW B/N

DAS
27
9-39

APR 22 2015

Work Order ID 131517***131517***

Page 2

Item ID: D5159-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Seat Back Brace Assembly
Start Date: 4/13/15 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 4/13/15 Req'd Qty: 2.00 ***2*** Customer:
Reference: rework

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 15-04-23
WF
15-4-23

Picklist Print

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Work Order ID: 131517

131517

Parent Item: D5159-041

D5159-041

Parent Item Name: Seat Back Brace Assembly

Start Date: 4/13/15

Required Date: 4/13/15

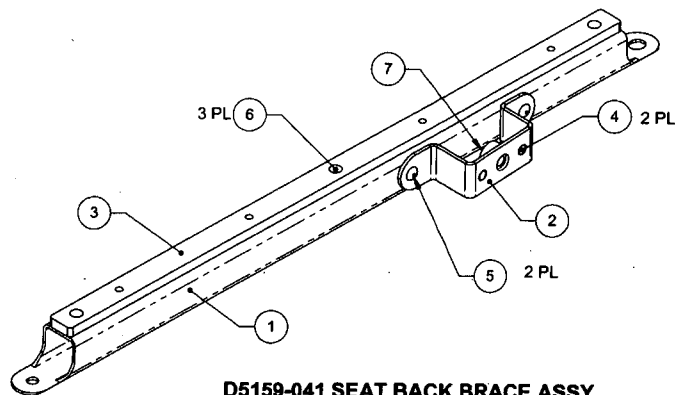
Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

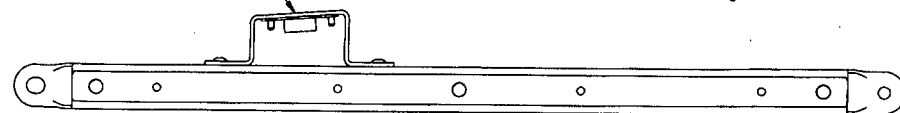
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5159-041 *D5159-041* Seat Back Brace Assembly		Manufactured	No		129549 129340		Each	0.0000		2 1 FF		APR 21 2015	
D5160-5 *D5160-5* Shim		Manufactured	No		131498		Each	0.0000		2 2 FF		APR 21 2015	
* MS 20601 H 4W 4					M 25587 131604					6 FF		APR 21 2015	

ITEM	QTY	P/N	DESCRIPTION
	X	D5159-041	SEAT BACK BRACE ASSY
1	1	D5159-1	RIB
2	1	D5160-1	SEAT BRACE BRACKET
3	1	D5160-5	SHIM
4	2	MS20426AD3-4	RIVET, SOLID, CSK
5	2	MS20600M4W3	RIVET, BLIND (MONEL)
6	3	MS20601M4W4	RIVET, BLIND, CSK (MONEL)
7	1	MS21059L4	NUTPLATE



D5159-041 SEAT BACK BRACE ASSY

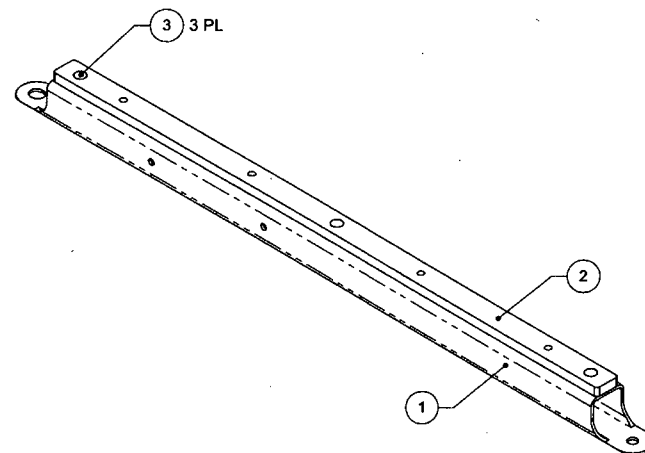
NOTE BRACKET
ANGLE



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5159-041" AND BATCH NUMBER BXXXXX PER QSI 044, 6.1.
- 7) WEIGHT: 0.89 lbs

ITEM	QTY	P/N	DESCRIPTION
	X	D5159-043	SEAT BACK BRACE ASSY
1	1	D5159-1	RIB
2	1	D5160-5	SHIM
3	3	MS20601M4W4	RIVET, BLIND, CSK (MONEL)



D5159-043 SEAT BACK BRACE ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5159-043" AND BATCH NUMBER BXXXXX PER QSI 044, 6.1.
- 7) WEIGHT: 0.82 lbs

RELEASED

2015 FEB 04

ECN 15-522 9

A	NEW ISSUE	AJS	14.09.24
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	DD	D5159	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	SEAT BRACE ASSY	NTS
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